



World Class Cleaning Solutions

CASE STUDY

Space Solid Rocket Motors

Customer Details:

Product: AquaVantage® 1990 GD

Parts Cleaned: Various SRM components

Removing What Soil(s): Debris, hydrocarbon oils from processing

Why are parts degreased: Prior to bonding

BHC Implemented Process:

Chemistry: AquaVantage® 1990 GD

Washer Type: Proceco 14' Cabinet Washer

Concentration: 10% +/-

Temperature: 150°F (65.5°C)

Time/Line Speed: 10-30 minutes

Rinse: DI water

Temperature: 150°F (65.5°C)

Results: Bonding strength equal or better than vapor degreasing