



World Class Cleaning Solutions

CASE STUDY

Space 3D Printed Titanium Components

Customer Details:

Product: AquaVantage® 815GD

Parts Cleaned: Various components

Removing What Soil(s): Printing particulate, hydrocarbon oils from machining

Why are parts degreased: LOX requires critically cleaned components

BHC Implemented Process:

Chemistry: AquaVantage® 815 GD

Washer Type: Immersion Ultrasonics

Concentration: 10% +/-

Temperature: 155-165°F (68-74°C)

Time/Line Speed: 10-20 minutes

DI Rinse: 145-155°F (63-68°C)

Time: 5-10 minutes

Results: Critically cleaned components