



World Class Cleaning Solutions

CASE STUDY

Durafoam GF 3D Printed Space Components

Customer Details:

Product: AquaVantage® 3887 GD

Parts Cleaned: Various aerospace alloys

Removing What Soil(s): Hangsterfers S787

Why are parts degreased: Oil removal for further processing

BHC Implemented Process:

Chemistry: AquaVantage® 3887 GD

Wash 1

Concentration: 10-12%

Temperature: 135-140°F (57-60°C)

Time: 3 minutes

Wash 2

Concentration: 10-12%

Temperature: 135-140°F (57-60°C)

Time: 3 minutes

Rinse: 2 stage DI

Temperature: 130-140°F (54-60°C)

Results: Complete soil removal