



World Class Cleaning Solutions

# CASE STUDY

## Durafoam GF 3D Printed Space Components

### Customer Details:

**Product:** AquaVantage® 815 GD

**Parts Cleaned:** Various aerospace alloys

**Removing What Soil(s):** Hangsterfers S787

**Why are parts degreased:** Oil removal for further processing

### BHC Implemented Process:

**Chemistry:** AquaVantage® 815 GD

**Wash 1**

**Concentration:** 10-12%

**Temperature:** 135-140°F (57-60°C)

**Time:** 3 minutes

**Wash 2**

**Concentration:** 10-12%

**Temperature:** 135-140°F (57-60°C)

**Time:** 3 minutes

**Rinse:** 2 stage DI

**Temperature:** 130-140°F (54-60°C)

**Results:** Complete soil removal